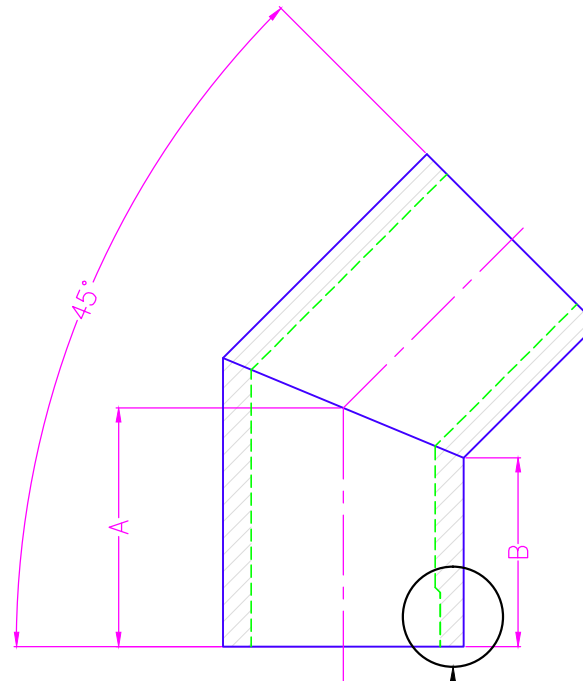


NOMINAL SIZE	MADE FROM SDR	APPROXIMATE DIMENSIONS / WEIGHT				
		WPR	A	B	C	LBS
		7	252	6	5	4.5
9	200	2.9				
11	160	2.5				
17	100	1.7				
7	252	8	6 1/2	6.625	10.3	
9	200				8.3	
11	160				7.0	
17	100				4.7	
7	252	8 1/2	6 1/2	8.625	18.6	
9	200				15.0	
11	160				12.5	
17	100				8.4	
7	252	9 1/4	7	10.75	31.3	
9	200				25.2	
11	160				21.1	
17	100				14.1	
7	252	10 1/2	8	12.75	49.6	
9	200				40.0	
11	160				33.5	
17	100				22.4	
7	252	11 1/2	8 1/2	14	65.3	
9	200				52.7	
11	160				44.1	
17	100				29.5	
7	252	12 1/4	9	16	90.6	
9	200				73.1	
11	160				61.2	
17	100				40.9	
7	252	13 1/4	9 1/2	18	123.6	
9	200				99.7	
11	160				83.4	
17	100				55.9	
7	252	13 3/4	9 1/2	20	158.2	
9	200				127.6	
11	160				106.7	
17	100				71.5	
7	252	16	11 1/2	22	221.6	
9	200				178.7	
11	160				149.6	
17	100				100.2	
7	252	16 1/2	11 1/2	24	271.8	
9	200				219.2	
11	160				183.4	
17	100				122.9	

REVISION HISTORY			
REV	DESCRIPTION	DATE	NAME

NOTES
1. TOLERANCES +/- 2".
2. ANGLE TOLERANCES +/- 2.0'.
3. MADE FROM HDPE SIZE SPECIFIC PIPE.
4. FOLLOW INDUSTRY STANDARD FUSION PROCEDURES.
5. FOLLOW INDUSTRY STANDARD QUALITY PROCEDURES.
6. CUSTOM DESIGN AVAILABLE.
7. IF SPECIFIC DIMENSIONS NEEDED, PLEASE CALL.
8. LARGER SIZES AVAILABLE UPON REQUEST.
9. WPR BASED ON PE 4710 FOR WATER AT 73' F.
10. ENDS COUNTERBORED UPON REQUEST.
CONFIDENTIAL NOTICE / CONTROLLED DOCUMENT
<small>*Dissemination of this information contained herein is prohibited*</small>



SEE NOTE #10 FOR OPTION

<h1>SECOR</h1>	TITLE: 45° 2SEG ELL DIMENSIONAL DATA FABRICATED BY SECOR				
	17321 GROESCHKE ROAD HOUSTON, TX. 77084 PH. # 281-556-1661 FAX# 281-556-1683	DATE: 3/24/15	DRAWN BY: PATRICK O'GRADY	CHECKED BY:	DWG. NO.