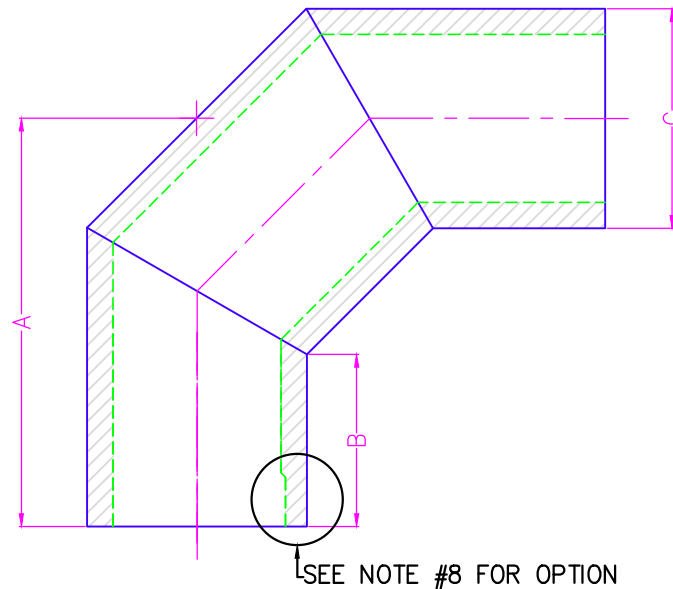


NOMINAL SIZE	MADE FROM SDR	APPROXIMATE				
		DIMENSIONS / WEIGHT				
		WPR	A	B	C	LBS
4	7	252	10 3/4	5	4.5	6.3
	9	200				5.1
	11	160				4.3
	17	100				2.9
6	7	252	14 1/2	6 1/2	6.625	18.3
	9	200				14.7
	11	160				12.3
	17	100				8.3
8	7	252	15 1/2	6 1/2	8.625	33.0
	9	200				26.6
	11	160				22.3
	17	100				14.9
10	7	252	17 1/4	7	10.75	56.9
	9	200				45.9
	11	160				38.4
	17	100				25.7
12	7	252	20	8	12.75	92.5
	9	200				74.6
	11	160				62.4
	17	100				41.8
14	7	252	22	8 1/2	14	122.4
	9	200				98.7
	11	160				82.6
	17	100				55.4
16	7	252	23 1/2	9	16	170.5
	9	200				137.5
	11	160				115.1
	17	100				77.1
18	7	252	25 1/4	9 1/2	18	231.5
	9	200				186.7
	11	160				156.2
	17	100				104.7
20	7	252	26 1/4	9 1/2	20	296.9
	9	200				239.5
	11	160				200.4
	17	100				134.2
22	7	252	30 1/2	11 1/2	22	416.4
	9	200				335.8
	11	160				281.0
	17	100				188.2
24	7	252	31 1/2	11 1/2	24	511.6
	9	200				412.6
	11	160				345.3
	17	100				231.3

REVISION HISTORY			
REV	DESCRIPTION	DATE	NAME

NOTES
1. TOLERANCES +/- 2".
2. ANGLE TOLERANCES +/- 2.0°.
3. MADE FROM HDPE SIZE SPECIFIC PIPE.
4. FOLLOW INDUSTRY STANDARD FUSION PROCEDURES.
5. FOLLOW INDUSTRY STANDARD QUALITY PROCEDURES.
6. CUSTOM DESIGN AVAILABLE.
7. IF SPECIFIC DIMENSIONS NEEDED, PLEASE CALL.
8. LARGER SIZES AVAILABLE UPON REQUEST.
9. WPR BASED ON PE 4710 FOR WATER AT 73° F.
10. ENDS COUNTERBORED UPON REQUEST.
<b>CONFIDENTIAL NOTICE / CONTROLLED DOCUMENT</b>
<small>*Dissemination of this information contained herein is prohibited*</small>



<h1>SECOR</h1>	TITLE: 90° 3SEG ELL DIMENSIONAL DATA FABRICATED BY SECOR				
	17321 GROESCHKE ROAD HOUSTON, TX. 77084 PH. # 281-556-1661 FAX# 281-556-1683	DATE: 3/24/15	DRAWN BY: PATRICK O'GRADY	CHECKED BY:	DWG. NO.