



FLANGE ADAPTER
SCALE: NTS

SIZE IPS	SDR7	SDR9	SDR11	SDR17
	B	B	B	B
4	1.12	1.12	0.90	0.90
6	1.34	1.34	0.90	0.90
8	1.82	1.82	1.12	1.12
10	2.24	1.68	1.46	1.43
12	2.55	2.10	1.73	1.73
14	2.85	2.24	1.91	1.82
16	3.25	2.50	2.13	2.13
18	4.11	2.75	2.35	2.24
20	3.88	3.74	2.55	2.52
22	4.19	4.17	2.75	2.75
24	4.61	4.61	3.15	3.00
30	5.61	5.61	3.66	3.66
36	-	6.68	4.34	4.34
42	-	-	5.02	5.02
48	-	-	5.75	5.71

DIMENSIONS

SIZE IPS	O.D.1	O.D.2	A
4	4.50	6.60	6.80
6	6.63	8.50	8.00
8	8.63	10.60	9.00
10	10.75	12.80	10.75
12	12.75	15.25	11.00
14	14.00	17.50	11.00
16	16.00	20.00	12.00
18	18.00	21.10	12.00
20	20.00	23.50	12.00
22	22.00	25.60	12.00
24	24.00	27.90	14.00
30	30.00	34.00	14.00
36	36.00	40.50	14.00
42	42.00	47.13	21.00
48	48.00	53.50	21.00

NOTES

1. ALL DIMENSIONS ARE IN INCHES.
2. FITTINGS ARE MANUFACTURED AND TESTED TO THE REQUIREMENTS OF ASTM D2513 AND ASTM D2683.
3. FITTINGS ARE MOLDED FROM VIRGIN BLACK HIGH DENSITY RESIN IN ACCORDANCE WITH ASTM D3350.
4. FITTINGS MEET AWWA C906 TESTING REQUIREMENTS.
5. FITTINGS ARE ASTM D3261 AND NSF-61 APPROVED.
6. FITTINGS PRESSURE RATED FOR NATURAL GAS AND POTABLE WATER.
7. DIMENSIONAL TOLERANCE: +/- .2".
8. ANGLE TOLERANCES: +/- 2.0'.

A	ISSUED FOR CLIENT REVIEW	-	CMG
REV	DESCRIPTION	DATE	NAME

SECOR

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TITLE: **SECOR
IPS MOLDED FITTING
FLANGE ADAPTER**

DATE	DRAWN BY	CHECKED BY	DRAWING NO.	REV
10/15/20	CMG	-	-	A