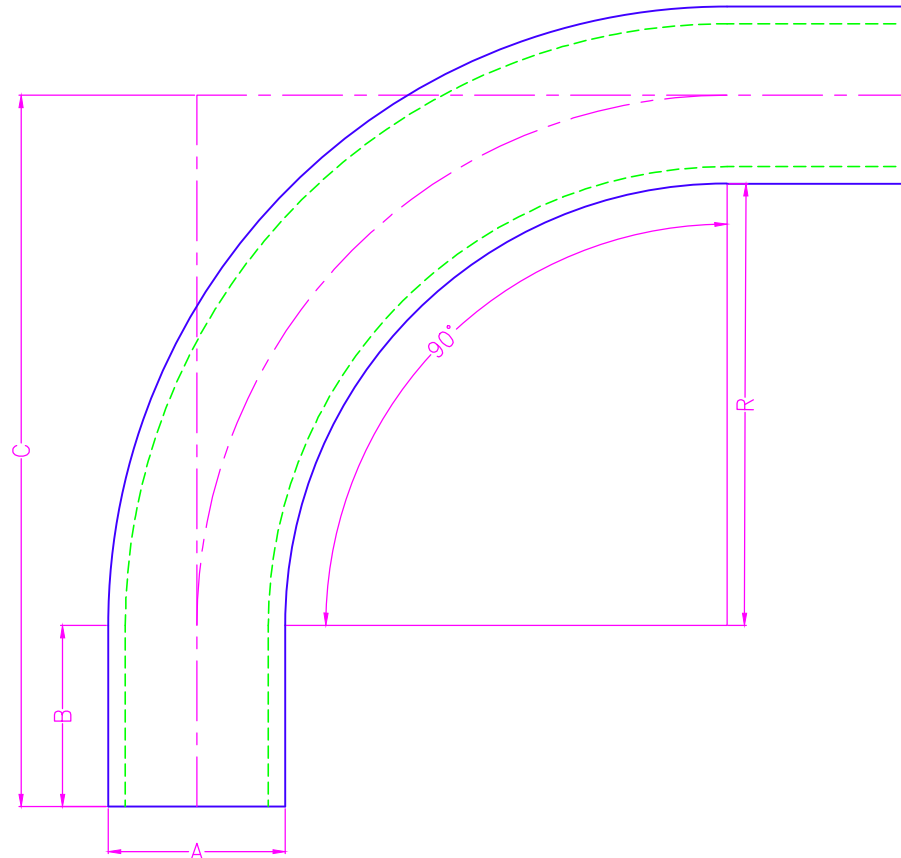


NOMINAL SIZE	SDR	APPROXIMATE DIMENSIONS (in.) / WEIGHT				
		WPR	A	B	C	R
		7	335			
2	9	252	2 3/8	6	13.3	7.13
	11	200				
	17	125				
	7	335				
3	9	252	3 1/2	6	16.5	10.5
	11	200				
	17	125				
	7	335				
4	9	252	4 1/2	6	19.5	13.5
	11	200				
	17	125				
	7	335				
6	9	252	6 5/8	7	26.9	19.9
	11	200				
	17	125				
	7	335				
8	9	252	8 5/8	10	34.5	24.5
	11	200				
	17	125				
	7	335				
10	9	252	10 3/4	11	43.2	32.25
	11	200				
	17	125				
	7	335				
12	9	252	12	13	51.3	38.3
	11	200				
	17	125				
	7	335				
14	9	252	14	13	51.9	38.9
	11	200				
	17	125				
	7	335				
16	9	252	16	16	64	48
	11	200				
	17	125				
	7	335				
18	9	252	18	18	72	54
	11	200				
	17	125				
	7	335				
20	9	252	20	20	80	60
	11	200				
	17	125				
	7	335				

REVISION HISTORY			
REV	DESCRIPTION	DATE	NAME

NOTES
1. TOLERANCES +/- 2".
2. ANGLE TOLERANCES +/- 2.0'.
3. MADE FROM HDPE SIZE SPECIFIC PIPE.
4. FOLLOW INDUSTRY STANDARD FUSION PROCEDURES.
5. FOLLOW INDUSTRY STANDARD QUALITY PROCEDURES.
6. CUSTOM DESIGN AVAILABLE.
7. IF SPECIFIC DIMENSIONS NEEDED, PLEASE CALL.
8. LARGER SIZES AVAILABLE UPON REQUEST.
9. WPR BASED ON PE 4710 FOR WATER AT 73° F.
10. MOLDED FITTINGS MFG BY AGRU, PERFORMANCE PIPE, CENTRAL PLASTICS.
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<h1>SECOR</h1>	TITLE: SWEEP 90° ELL MANUFACTURED BY PIPESTAR INTERNATIONAL			
	17321 GROESCHKE ROAD HOUSTON, TX. 77084 PH. # 281-556-1661 FAX# 281-556-1683	DATE: 06/29/15	DRAWN BY: PATRICK O'GRADY	CHECKED BY: JUSTIN KEYS