CUSTOM LENGTH "A":

CUSTOM LENGTH "B":

DIMENSIONAL DATA

<table>
<thead>
<tr>
<th>SIZE</th>
<th>IPS</th>
<th>TRUE O.D.</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
</tr>
</thead>
<tbody>
<tr>
<td>14x12</td>
<td>14.00</td>
<td>10.00</td>
<td>32.00</td>
<td>2.00</td>
<td>1.42</td>
<td>1.56</td>
<td></td>
</tr>
</tbody>
</table>

NOTES

1. TOLERANCES =/- 5/32" FOR DIMENSION "A" & "B" ONLY.
2. ANGLE TOLERANCES =/- 2.0°.
3. CLASS 200 = SDR.9 RATED.
4. REF. "C, D, & E" MINIMUM WALL THICKNESS.
5. USE SDR.7 PIPE, SDR.9 REDUCERS.
6. ENDS CENTERED IF REQUESTED.
7. USE APPROVED VENDORS.
   * W.
   * INDEPENDENT PPE
8. FOLLOW SECOR FUSION PROCEDURES.
9. FOLLOW SECOR QUALITY PROCEDURES.
10. NOTIFY FM APPROVALS OF CHANGES.
11. CUSTOM DESIGN AVAILABLE.

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