1. TOLERANCES +/- 2.0”.
2. ANGLE TOLERANCES +/- 2.0”.
3. CLASS 200.
4. USE SDR.9 PIPE
4. REF. “A” MINIMUM WALL THICKNESS.
5. APPROVED VENDORS.
   - PIPESTAR
   - W.L. PLASTICS
   - INDEPENDENT PIPE
   - POLY PIPE
6. FOLLOW SECOR QUALITY PROCEDURES.
7. NOTIFY FM APPROVALS OF CHANGES.
8. CUSTOM DESIGN AVAILABLE.

90° SWEEP ELBOWS
CLASS 200