



4" OUTLET
 BRANCH SADDLE TEE
 SCALE: NTS

DIMENSIONS

SIZE DIPS	MAIN O.D.	A	B
8"x4"	9.050	18.00	10.52
10"x4"	11.10	18.00	11.56
12"x4"	13.20	18.00	12.61
14"x4"	15.30	20.00	13.65
16"x4"	17.40	20.00	14.70
18"x4"	19.50	20.00	15.75
20"x4"	21.60	20.00	16.80
24"x4"	25.80	20.00	17.90

NOTES

1. ALL DIMENSIONS ARE IN INCHES.
2. FITTINGS MADE IN ACCORDANCE WITH FM APPROVAL STANDARD CLASS 1613, "APPROVAL STANDARD FOR POLYETHYLENE (PE) PIPE AND FITTINGS FOR UNDERGROUND FIRE PROTECTION SERVICE."
3. FITTINGS ARE FABRICATED FROM FM APPROVED PIPE MANUFACTURERS. PIPE WILL BE RESIN PE4710, MEETING ASTM D3350 CELL CLASSIFICATION 445574C FOR BLACK OR 445574E FOR COLOR STRIPES.
4. FITTINGS MEET ASTM F2206: STANDARD SPECIFICATION OF FM CL200S OF BUTT-FUSED POLYETHYLENE.
5. FITTINGS MEET ASTM D3261 FOR BUTT HEAT FUSION OF POLYETHYLENE PLASTIC FITTINGS FOR POLYETHYLENE PLASTIC PIPE AND TUBING.
6. FITTINGS ARE FABRICATED IN ACCORDANCE TO ASTM F2620 STANDARD FUSION PROCEDURES.
7. FITTINGS .
8. WPR BASED ON RESIN PE4710 FOR WATER AT 73° F.
9. DIMENSIONAL TOLERANCES: +/- 2".
10. ANGLE TOLERANCES: +/- 2.0'.

REV	DESCRIPTION	DATE	NAME
A	ISSUED FOR CLIENT REVIEW	-	CMG

SECOR

17321 GROESCHKE ROAD HOUSTON, TX. 77084
 PH.# 281-556-1661 FAX# 281-556-1683

CONFIDENTIAL NOTICE / CONTROLLED DOCUMENT
 Dissemination of this information contained herein is prohibited

TITLE: SECOR
 DIPS FM CL250
 BRANCH SADDLE TEE - 4" OUTLET

DATE	DRAWN BY	CHECKED BY	DRAWING NO.	REV
05/7/24	CMG	JN	-	A